

- 16 25 SCFH (7.1 11.2 NLPM) AT 60 PSIG (413.7 KPA) WITH AIR AS THE WORKING
- MAXIMUM OPERATING TEMPERATURE IS 212°F (100°C).
- BOTH ENDS OF BEARING ASSEMBLY MUST BE VENTED TO GAUGE PRESSURE.
- SHAFT RUNNING SURFACE TO HAVE A FINISH OF 16 RA MICROINCHES (0.4 RA MICROMETERS) OR BETTER.
- FOUR 5/16"-18 UNC, 2-1/4" LONG STAINLESS STEEL SOCKET HEAD CAP SCREWS (NOT INCLUDED) ARE USED TO BOLT THE BEARING TO THE BEARING HOUSING. BEARING HOUSING REQUIRES FOUR 5/16"-18 UNC THREADED HOLES EVENLY SPACED ON A φ4.055 B.C. (103.0MM) AT A 22.5° OFFSET FROM VERTICAL, 0.75" (19MM) MINIMUM THREAD DEPTH.
- 9. TEMPERATURE DETECTOR (RTD) LOCATED IN ONE BOTTOM PAD. LEADS CAN BE ROUTED THRU VERTICAL GROOVE IN BOTTOM OF THE CARTRIDGE.

PROPRIETARY ITEM:

$ (2) \qquad (5) (3) $
ECTION B-B

	TITLE:			TV7 ®
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY
1	80-00673	3 INCH STANDARD RADIAL BEARING CARTRIDGE – FIXED	316 SS	1
2	80-00638	STANDARD RADIAL BEARING AIR TRANSFER TUBE	17-4PH H900 SS	4
3	90-0592	2-158 O-RING, .103 WIDE X 4.737 ID	VITON 75A	2
4	90-0623	2-150 O-RING, .103 WIDE X 2.862 ID	VITON 75A	4
5	90-0591	2-109 O-RING, .103 WIDE X 0.299 ID	VITON 75A	12
6	150-0002-1	RADIAL BEARING ASSEMBLY - RTD	316SS/GRAPHITE	1
7	90-0441	DOWEL PIN, VENTED	18-8 SS	1
8	80-00674	3 INCH STANDARD RADIAL BEARING DUMMY SHAFT	NYLON 6/6	1
9	CUSTOMER	BEARING HOUSING	CUSTOMER SPECIFIED	1
10	150-0002	RADIAL BEARING ASSEMBLY	316SS/GRAPHITE	3

	TITLE:					
ESS		2 IN	CH STANDARD I	RADIAL BEARING	TA A	
PIED	DRAWN:	MWS	DATE: 07/27/23	MATERIAL: SEE BOM	-	
	CHECKED:	PJM	DATE:	SEE BOM	аı	r bearings
		PJM	07/28/23	HEAT TREAT:	DWG.	
S:	SCALE:	1:3	SHT. 1 OF 1		TYPE	CUSTOMER
-	USED ON (NW #):			FINISH:		REV.
DGES:	TOP LEVEL		VEL		DWG. #	NW-RB-02-01-C -

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