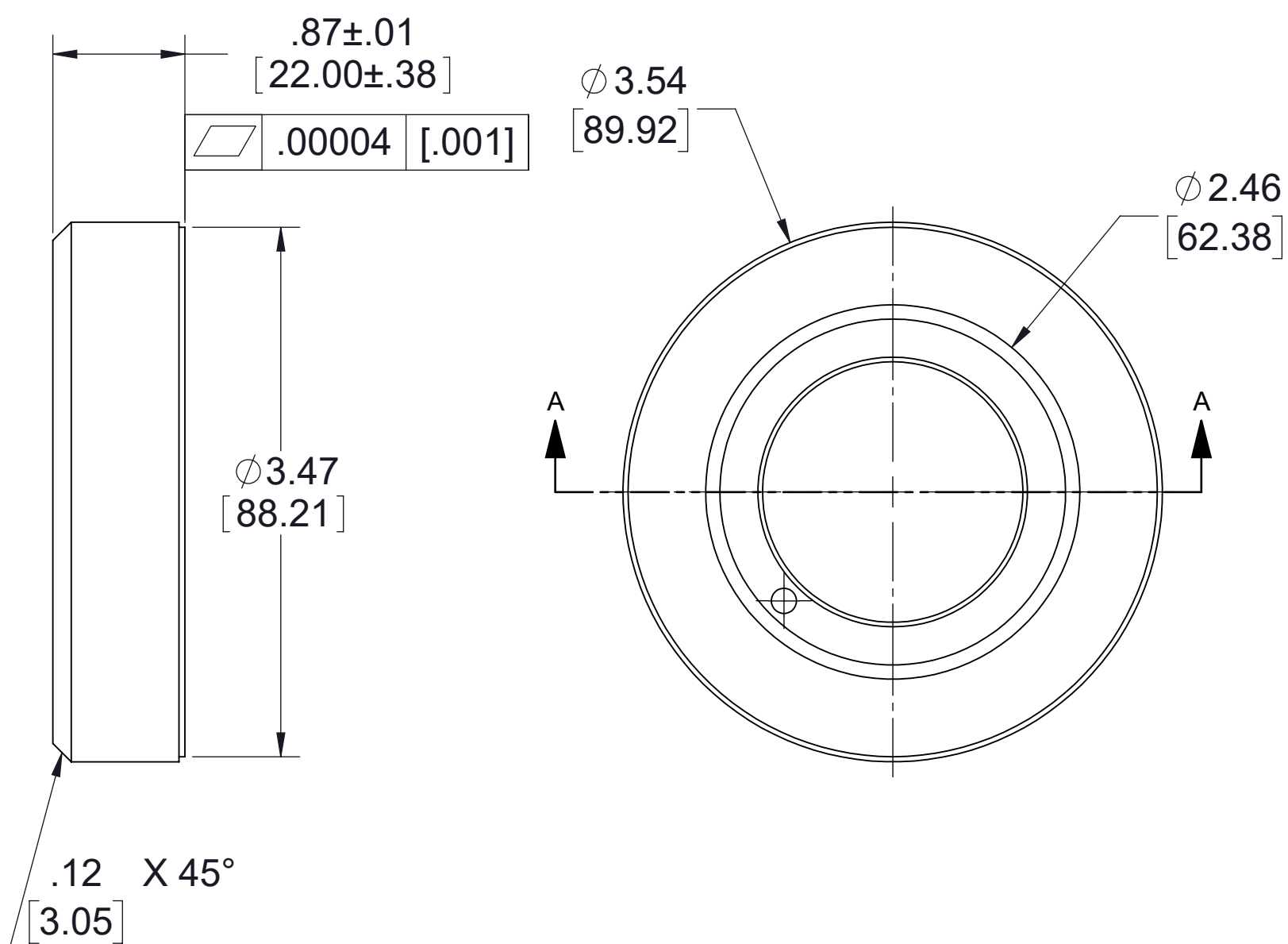
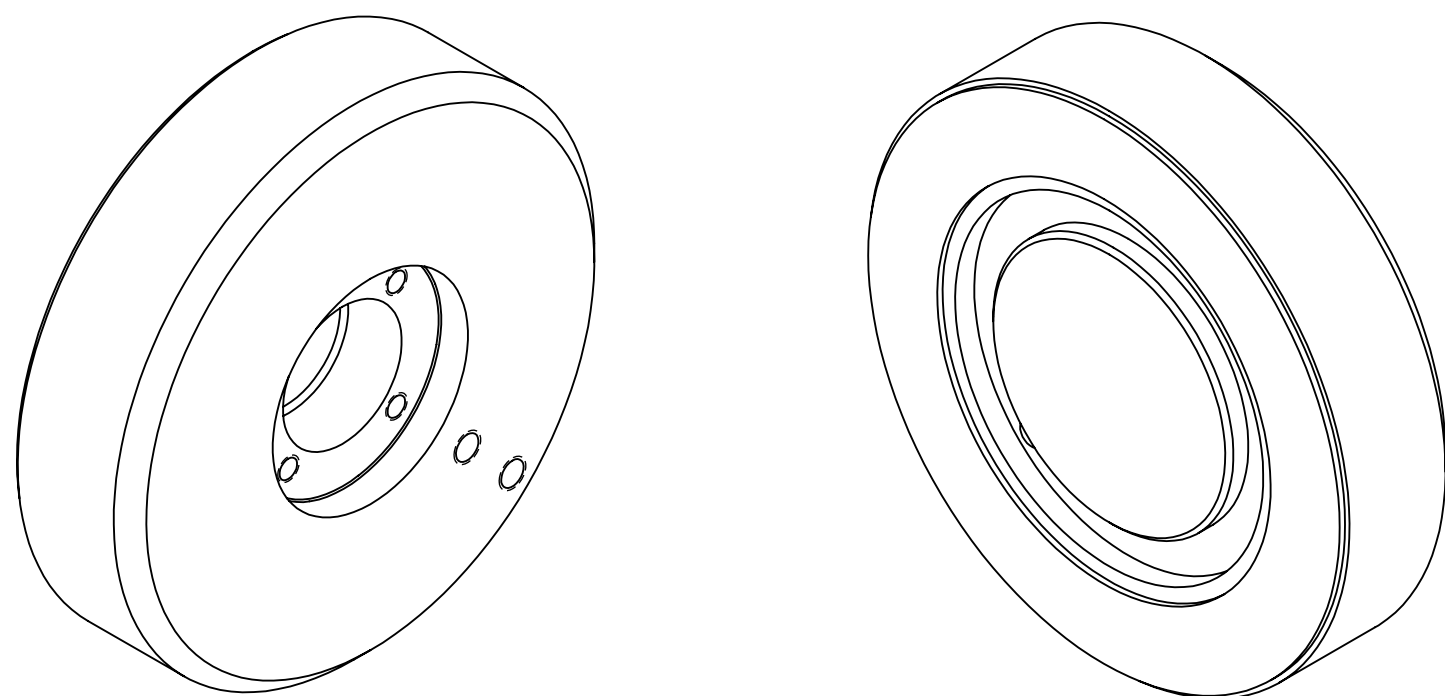


4

3

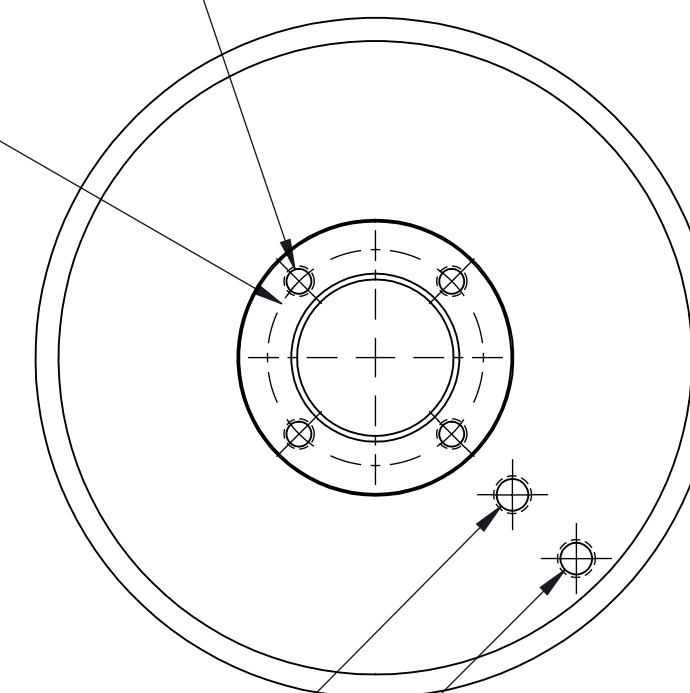
2

1



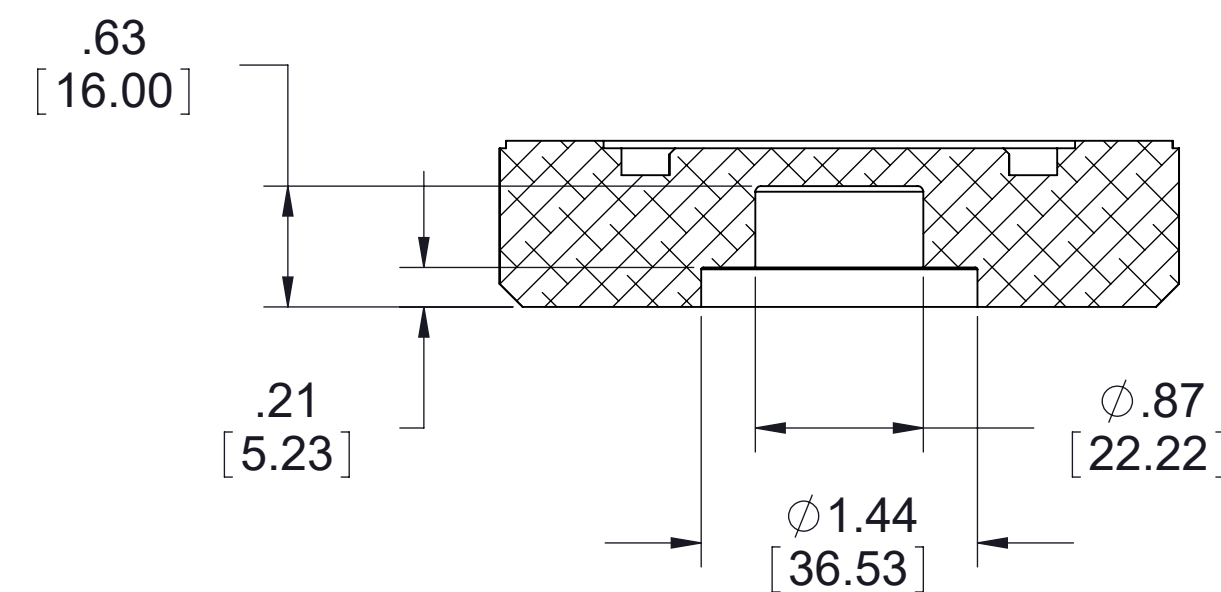
4X M4 - 6H  $\nabla$  .30[7.62]  
EQ. SP. ON B.C.

$\phi$  1.13  
[28.58]  
B.C.



AIR VACUUM PORT  
M5X0.8 - 6H  $\nabla$  THRU ALL

AIR INPUT PORT  
M5X0.8 - 6H  $\nabla$  .39[10.01]



SECTION A-A

**NOTES:**

1. ALL DIMENSIONS ARE REFERENCE UNLESS OTHERWISE SPECIFIED

PROPRIETARY ITEM:  
THIS DRAWING CONTAINS  
INFORMATION PROPRIETARY TO NEW  
WAY MACHINE COMPONENTS, INC. ANY  
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OF THIS DRAWING OR THE  
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MACHINE COMPONENTS, INC.

TOLERANCES UNLESS OTHERWISE SPECIFIED		TITLE: <b>Ø90 MM VPL BEARING</b>		DRAWN: <b>MC</b>		DATE: <b>3/15/12</b>		MATERIAL: <b>N/A</b>		HEAT TREAT: <b>N/A</b>		DWG. TYPE: <b>N/A</b>	
ANGLES: $\pm$ 1/2°		CHECKED: <b>MC</b>		SCALE: <b>1:1</b>		SHT: <b>1 OF 1</b>		FINISH: <b>N/A</b>		DWG. #: <b>S209001</b>		REV. <b>-06</b>	
DECIMALS: XX ± .01		FRACTIONS: $\pm$ 1/64		USED ON (NW #): <b>N/A</b>		FINISH: <b>N/A</b>		DWG. #: <b>S209001</b>		REV. <b>-06</b>			
SURFACE ROUGHNESS: $\nabla$ RMS MAX. .005-.020		BREAK ALL SHARP EDGES:											

4

3

2

1