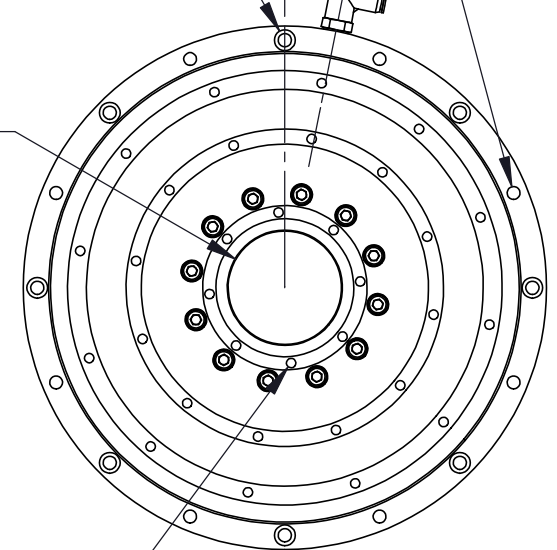


8X ϕ .276[7.0] THRU ALL
 \square ϕ .433[11.0] ∇ .25[6.4]
 EQ. SP.

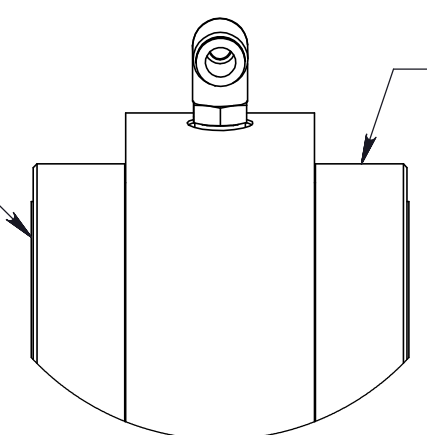
11°

8X ϕ .268[6.8] THRU ALL
 M8X1.25 - 6H ∇ .63[16.0]



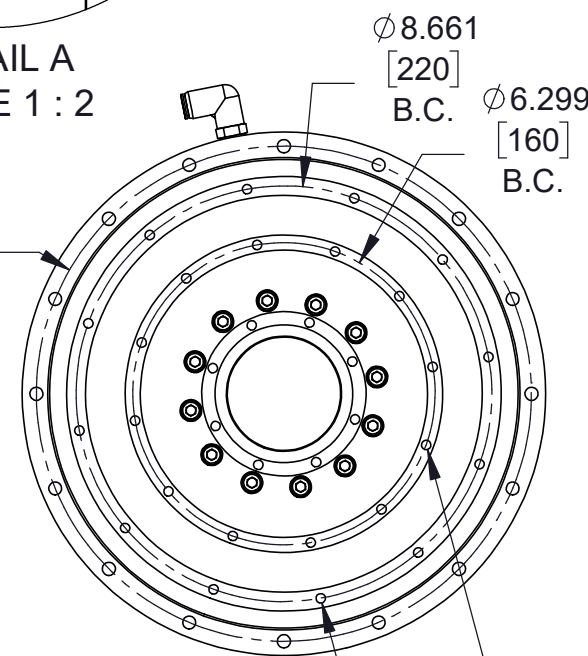
8X ϕ .197[5.0] ∇ .59[15.0]
 M6X1.0 - 6H ∇ .59[15.0]
 BOTH SIDES

∇ .001 [.025]
 WHEN SPINDLE IS
 ROTATING SUPPLIED
 WITH 60PSI[4.1 BAR]
 SUPPLY PRESSURE
 (MOUNTING SURFACE)
 (BOTH SIDES)



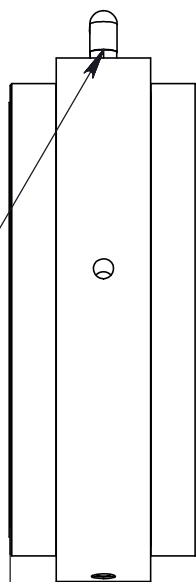
∇ .001 [.025]
 WHEN SPINDLE IS
 ROTATING SUPPLIED
 WITH 60PSI[4.1 BAR]
 SUPPLY PRESSURE
 (MOUNTING SURFACE)
 (BOTH SIDES)

DETAIL A
 SCALE 1 : 2



ϕ 8.661
 [220]
 B.C.
 ϕ 6.299
 [160]
 B.C.

G1/8 ∇ .75
 AIR SUPPLY PORT
 SHOWN WITH 8mm
 ONE TOUCH
 SWIVEL FITTING



ϕ 2.362
 [60]

2X ϕ 9.843
 [250]

ϕ .05 TIR A

ϕ 10.905
 [277]

ϕ 10.315
 [262]
 B.C.

∇ .0005 [.013] B

∇ .0005 [.013] B

∇ .005 [.013]

∇ .005 [.013]

12X ϕ .197[5] ∇ .59[15]
 M6X1.0 - 6H ∇ .59[15]
 BOTH SIDES

12X ϕ .197[5] ∇ .59[15]
 M6X1.0 - 6H ∇ .59[15]
 BOTH SIDES

3.935
 [99.9]

1.977
 [50.2]

G1/16 ∇ .608[15.4]
 VENT PORT
 DO NOT OBSTRUCT

.983
 [25]

NOTES:
 1. ALL DIMENSIONS ARE REFERENCE
 UNLESS OTHERWISE SPECIFIED.

PROPRIETARY ITEM:
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 INFORMATION PROPRIETARY TO NEW
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TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLES: $\pm 1/2^\circ$ DECIMALS: XX \pm .01 XXX \pm .005 FRACTIONS: $\pm 1/64$ SURFACE ROUGHNESS: ∇ RMS MAX. BREAK ALL SHARP EDGES: .005-.020	TITLE: SS-250 SPINDLE			
	DRAWN: JHA	DATE: 6/26/19		
	CHECKED:	DATE:	HEAT TREAT: N/A	DWG. TYPE:
	SCALE: 1:4	SHT. 1 OF 1	FINISH: N/A	DWG. #:
USED ON (NW #):	N/A		REV.:	- .02
				SS-250

4

3

2

1

B

B

A

A