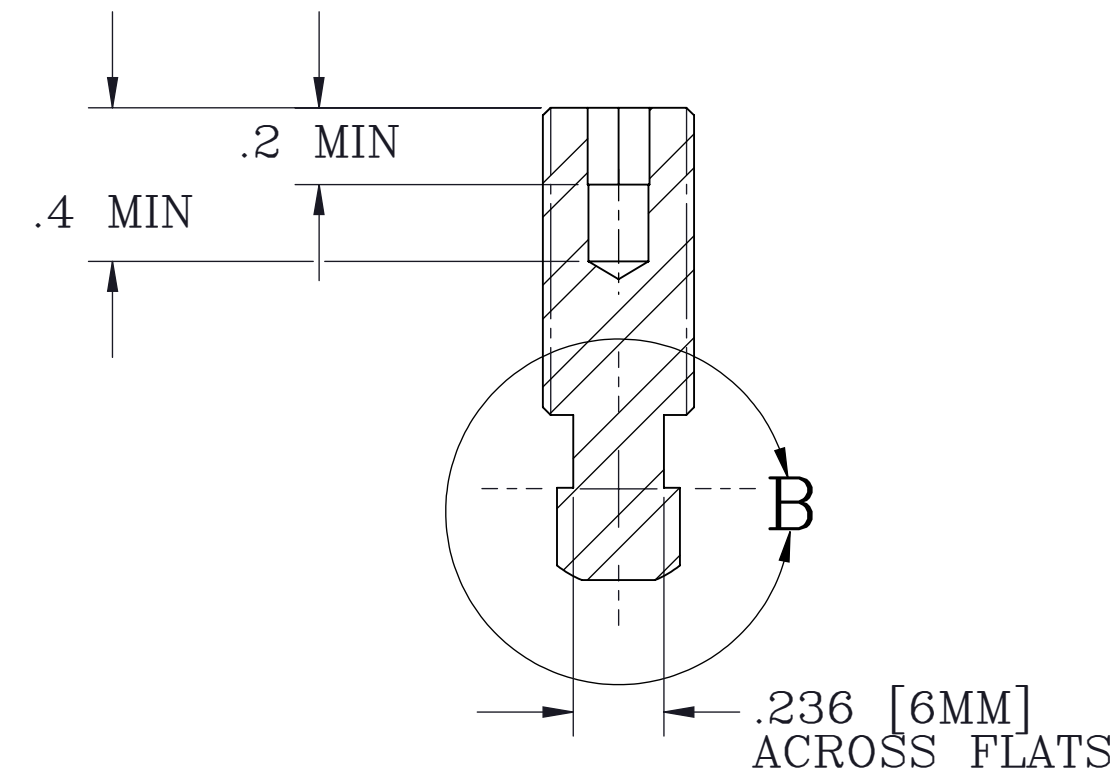
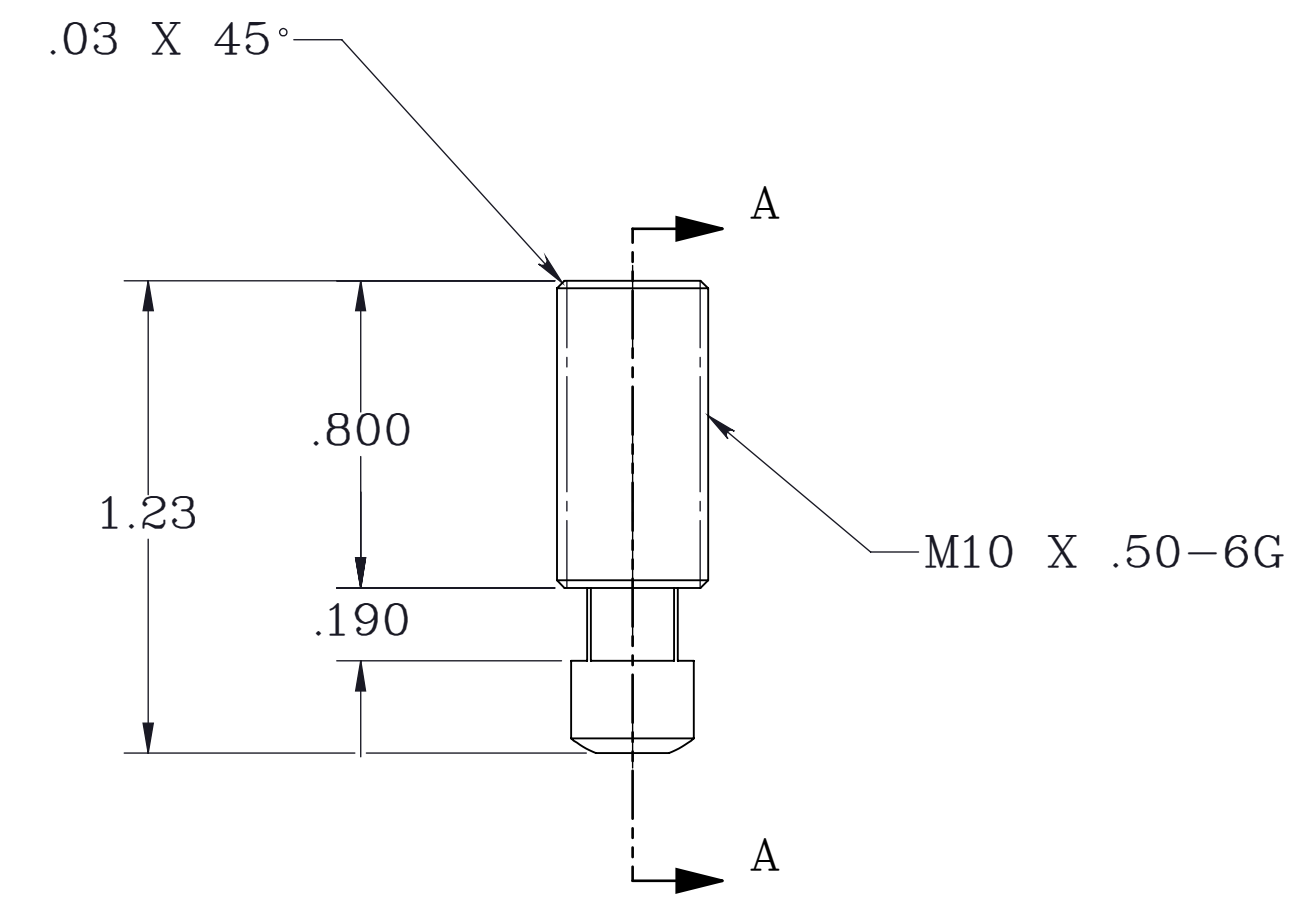
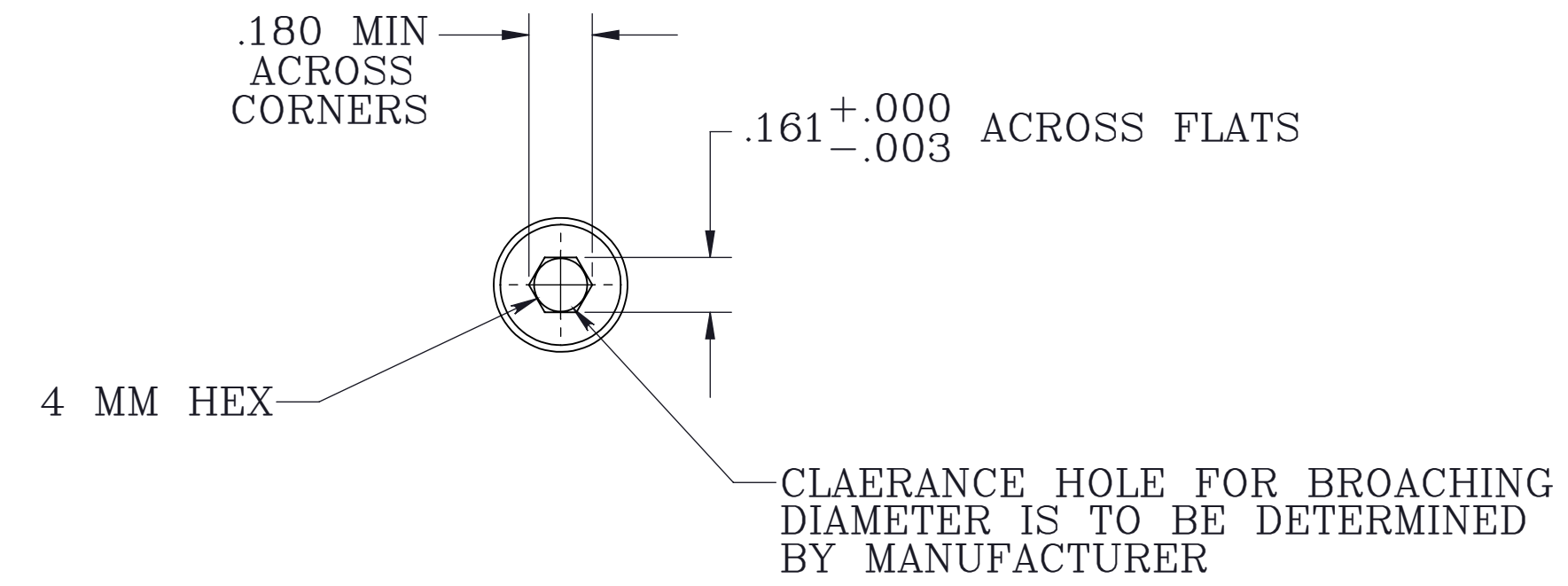
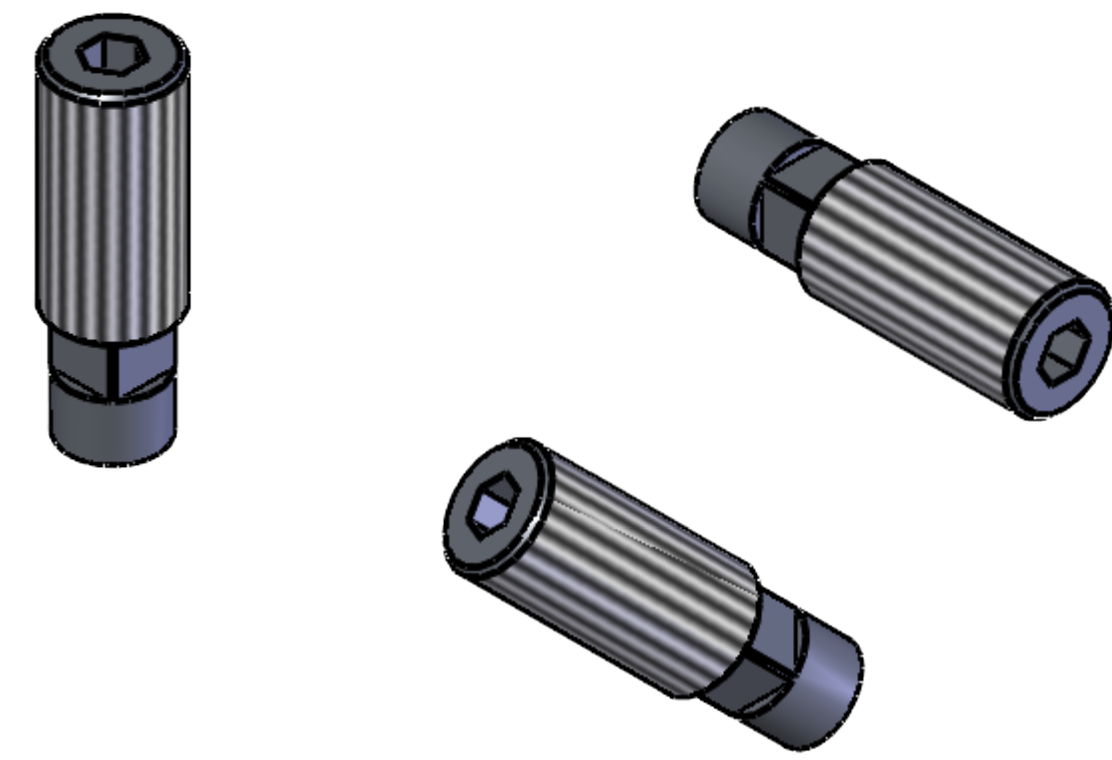


REVISIONS				
ECN #	REV.	DESCRIPTION	DATE	APPROVED
001051	A	DIM ACROSS FLATS WAS INCORRECT	7/29/05	DDS
001108	B	REDRAWN AND DIMENSIONED IN SOLID WORKS	11/22/05	KCS



SECTION A-A

BLEND EDGE OF FLAT WITH SPHERICAL RADIUS

$\phi .320$

$R.256^{+.000}_{-.001}$ [Ø13 MM] SPHERICAL RADIUS

$.238$ TO ϕ OR $.256$ R.

DETAIL B
SCALE 4 : 1

NOTES:

- MATERIAL: 416 STAINLESS STEEL, HEAT TREATED AND COLD FINISHED TO ROCKWELL 'C' 25-32.

PROPRIETARY ITEM:
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TOLERANCES UNLESS OTHERWISE SPECIFIED		TITLE: ϕ 13 MM BALL MOUNT, M10 X .50 THD.		NEWWAY air bearings	
ANGLES: $1/2^\circ$	DECIMALS: .010	DRAWN: KCS	DATE: 12/1/2022		
FRACTIONS: 1/64	SURFACE ROUGHNESS: 63 RMS MAX.	CHECKED:	DATE:	MATERIAL: SEE NOTES	
BREAK ALL SHARP EDGES	.005-.020	SCALE: 2:1	SHT. 1 OF 1	HEAT TREAT:	EW. NO.
		USED ON:	FINISH:	DWG. NO. S8013B16	REV. B